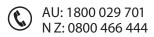
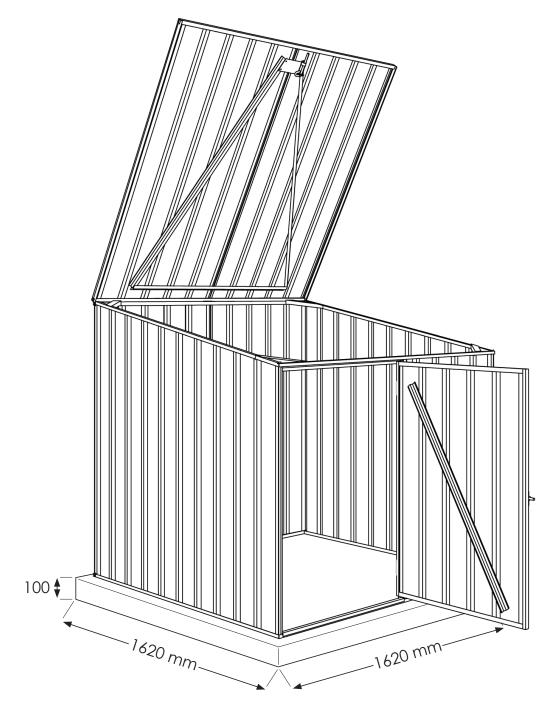


1.52mW x 1.52mD x 1.49mH



admin@absco.com.au www.abscosheds.com.au





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1.52mW x 1.52mD x 1.49mH

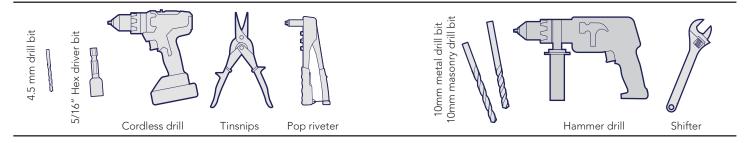
GENERAL INSTRUCTIONS

- Before commencing any assembly, read through these instructions in detail to gain a thorough understanding of assembly methods and associated details.
- Unpack the carton and carefully identify and check off all the parts against the parts described and illustrated on "COMPONENTS PACKING LIST" pages.

SITE PREPARATION

- The site for the shed must be level. An uneven surface may result in misalignment of parts.
- The shed shall be erected on top of a reinforced concrete slab and anchored down appropriately illustrated on "FINAL CONSTRUCTION" page.

TOOLS REQUIRED



SAFETY NOTES

- Some parts may have sharp edges. It is advisable to wear gloves when handling these items and safety glasses if drilling holes. Sensible shoes are highly recommended.
- Do not erect your shed in windy conditions.
- Ensure that the shed is securely anchored to a solid foundation immediately after construction is completed.
- It is highly recommended to erect the shed with two or more people.
- Do not sit, stand or walk on the roof of your shed.

RECOMMENDED











2

Absco Industries Assembly Instruction Manual Model: PPCK 14/6/23 1.0



1.52mW x 1.52mD x 1.49mH

COMPONENTS LIST

Nominal sheet widths are shown +/- 2 mm is within tolerance

QTY	DESCRIPTION	PART #	СНК	QTY	DESCRIPTION	PART #	СНК
2	STEEL SHEET 1460 x 773 mm	PPB		1	STEEL SHEET 1265 mm TO MIDPOINT x 773 mm	PPR	
1	STEEL SHEET 1395 mm TO MIDPOINT x 773 mm	PPG		2	STEEL SHEET 1622 x 773 mm	PPA	
1	STEEL SHEET 1265 mm TO MIDPOINT x 773 mm	PPL		1	STEEL SHEET 1140 x 773 mm	PPC	
1	STEEL SHEET 1395 mm TO MIDPOINT x 773 mm	PPD		1	STEEL SHEET 1203 x 711 mm	PPF	
QTY	DESCRIPTION	PART#	CHK	QTY	DESCRIPTION	PART#	CHK
1	CHANNEL 1513 mm	57A		1	CHANNEL 783 mm	79C	
1	CHANNEL 1513 mm	53B		1	CHANNEL 1200 mm	64C	
2	CHANNEL 1513 mm	81F		1	CHANNEL 1140 mm	64A	
2	CHANNEL 1528 mm	81N		1	CHANNEL 1140 mm	64B	
4	CHANNEL 1513 mm	81E		2	CHANNEL 773 mm	58C	
1	JAMB 1120 mm	91A		1	JAMB 1203 mm	94A	
1	JAMB 1100 mm	94C		1	JAMB 1203 mm	94B	
1	JAMB 783 mm	90C		2	JAMB 1480 mm	94D	
4	LIP 230 mm	88D		2	LIP 1622 mm	88C	

1.0



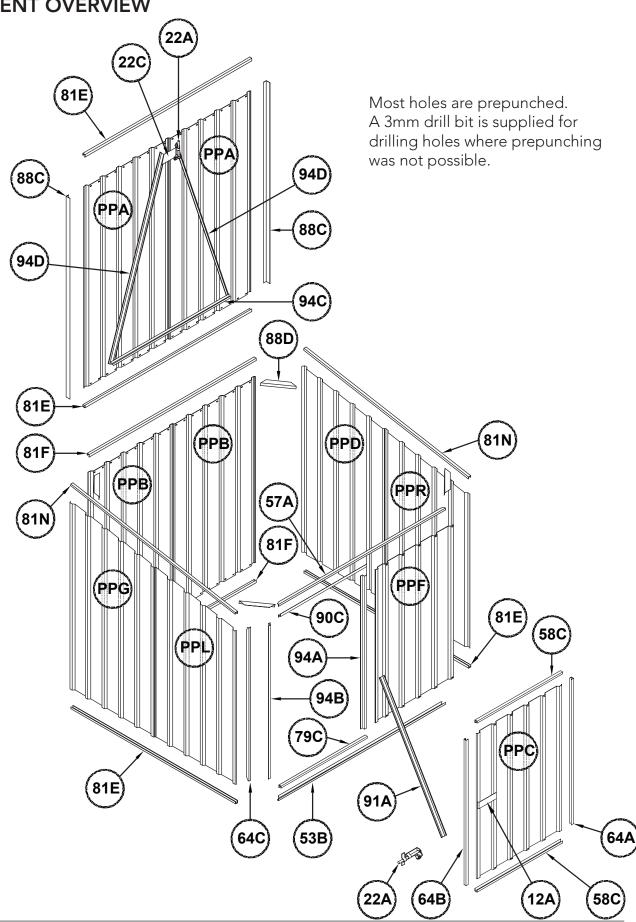
1.52mW x 1.52mD x 1.49mH

FITTINGS PACK							
QTY	DESCRIPTION	No.	СНК	QTY	DESCRIPTION	No.	СНК
5	64 mm BUTT HINGE 6 HOLE	FAST 012A		1	PADBOLT SUPPORT PLATE	22C	
1	DOOR PLATE	12A		5	8G x 3/4" SELF TAPPING SCREW	FAST 013	
30	SBS43E POP RIVET	FAST 009		30	3/16" COUNTERSUNK BOLTS & NUTS	FAST 004 FAST 005	
1	DOUBLE DOOR FITTINGS PACK	PSTK DBL		3	PADBOLT	FAST 006	
1	8G x 3/8" SELF TAPPING SCREW x 220	PACK 220		2	PADBOLT HASP	FAST 007	
1	3 mm DRILL BIT	DRILL		1	PHILLIPS HD DRIVER BIT	FAST 038	
8	3/16" ROUND HD BOLTS & NYLOCK NUTS	FAST 002 FAST 003		12	3/16" COUNTERSUNK BOLTS & NUTS	FAST 004 FAST 005	



1.52mW x 1.52mD x 1.49mH

COMPONENT OVERVIEW





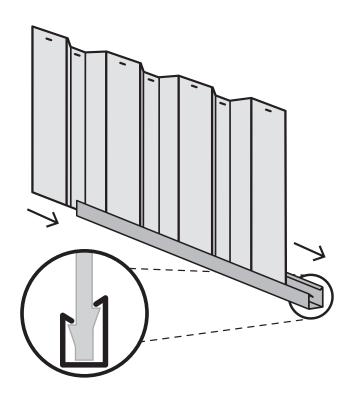
1.52mW x 1.52mD x 1.49mH

SNAPTITE ASSEMBLY GUIDE

The Snaptite Assembly System locks end channels to all roof and wall sheets without the need for tools and fasteners.

To assemble each panel, the perimeter channels are secured to the top and bottom of each panel. Gently tap the channel over the SNAPTITE lugs on the sheet, working along the sheet.

Each perimeter channel must finish flush with the edges of the sheets. Simply tap the channel along the sheets until each end is neatly flush. If you need to remove channels from the panels, slide it off from the side.





Channel locks the shed panel into position without the need for screws!

FASTENING SYMBOLS



Secure channel to sheeting by SNAPTiTE fastening method.



Join components together with one screw at this location only, as some channels have extra holes that are not required for this model of shed.



Do not join components together at this location yet, as the screws may obstruct further assembly of the other components.



Join components together by pre-drilling the holes first. Use one component as template to mark where the holes are and drill with a 3mm drill bit.



3mm pop rivet



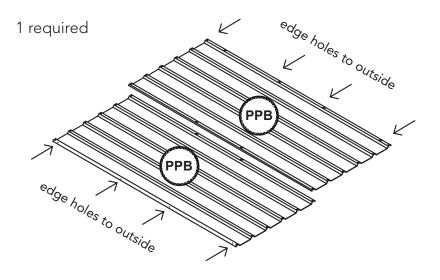
4mm nut and bolt set.

Absco Industries Assembly Instruction Manual Model: PPCK 14/6/23 1.0 6



1.52mW x 1.52mD x 1.49mH

REAR PANEL ASSEMBLY



1. Layout and overlap two **PPB** sheets by one rib as shown.

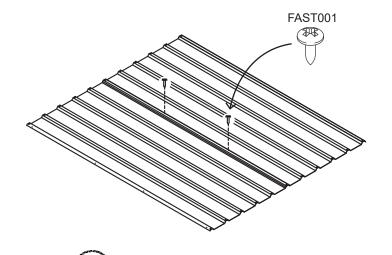
You'll need to turn one 180 degrees.

Align them so the two rib holes overlap and the edge holes are to the outsides.

2. Fasten with self tapping screws through prepunched sheet-to-sheet holes on overlap.

If you can't see bottom hole twist the sheet left or right.

Make a new hole with supplied drill bit if bottom hole is too far up or down the sheet or not found.



3. Attach the top and bottom channels using the SNAP-TiTE method.

Make sure you have the short side of the channel to the outside of the sheeting



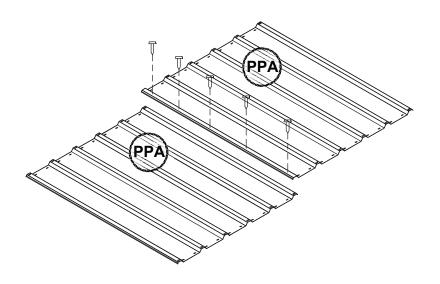
1.0

- This completes the rear panel -



1.52mW x 1.52mD x 1.49mH

LID PANEL ASSEMBLY



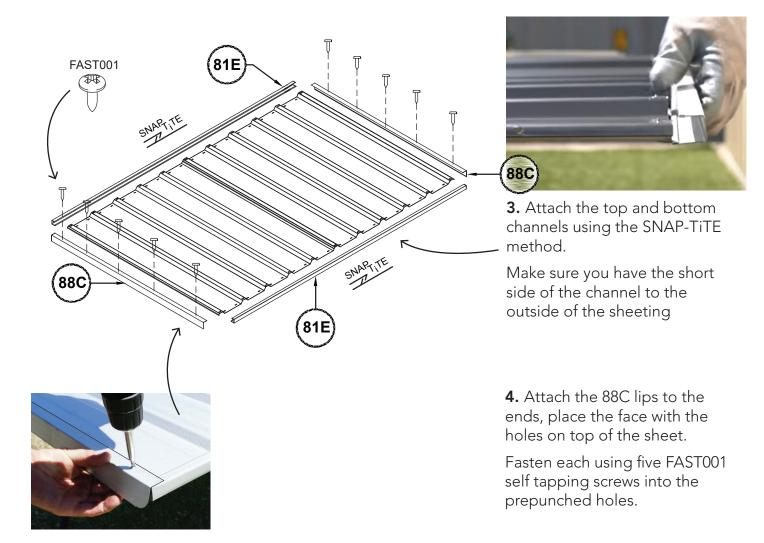
1. Overlap specified sheets as shown. Make sure ends are flush.

Where possible, keep sheets in the same orientation from the box.

2. Fasten with self tapping screws through prepunched sheet-to-sheet holes on overlap.

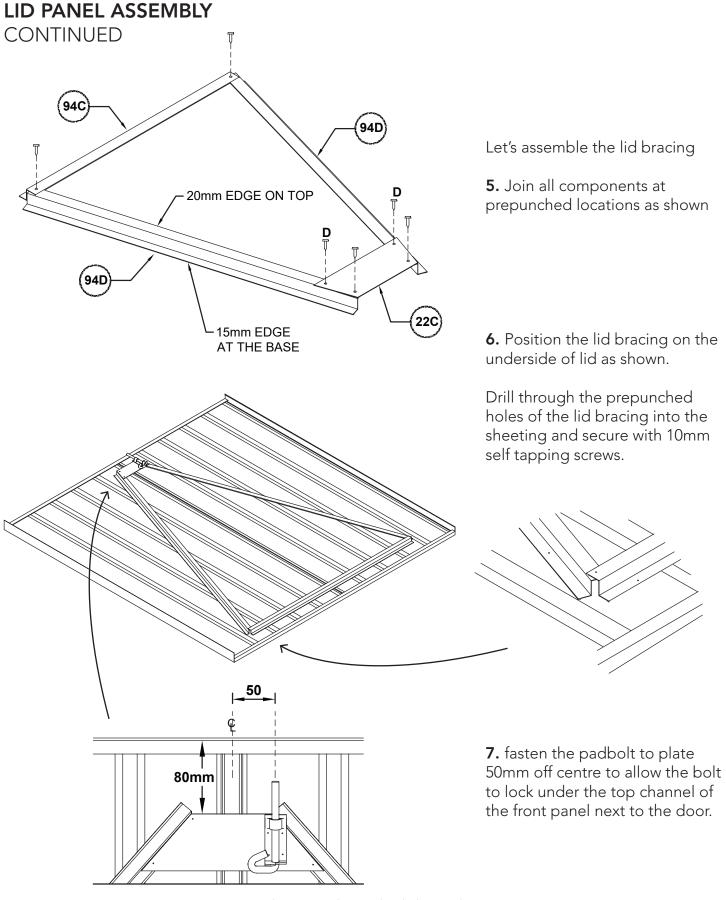
If you can't see bottom hole twist the sheet left or right.

Make a new hole with supplied drill bit if bottom hole is too far up or down the sheet or not found.





1.52mW x 1.52mD x 1.49mH



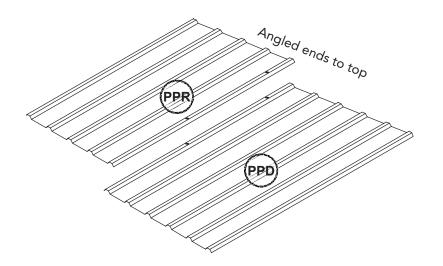
- This completes the lid panel -

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1.52mW x 1.52mD x 1.49mH

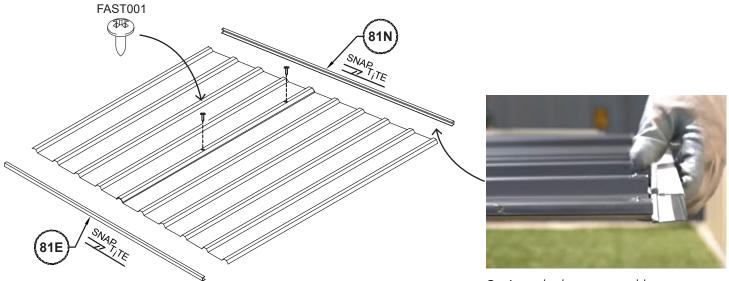
RIGHT PANEL ASSEMBLY



1. Layout and overlap the two sheets by one rib as shown. orientate them so the two rib holes overlap and angled end of the sheets are both to the top.

2. Make sure the ends of the sheets are flush at overlap before continuing.

Fasten with 10mm self tapping screws through prepunched sheet-to-sheet holes on overlap.



3. Attach the top and bottom channels using the SNAP-TiTE method.

Make sure you have the short side of the channel to the outside of the sheeting

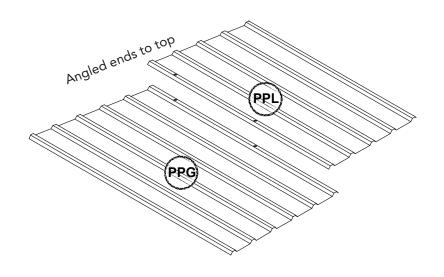
- This completes the right panel -

1.0



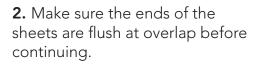
1.52mW x 1.52mD x 1.49mH

LEFT PANEL ASSEMBLY

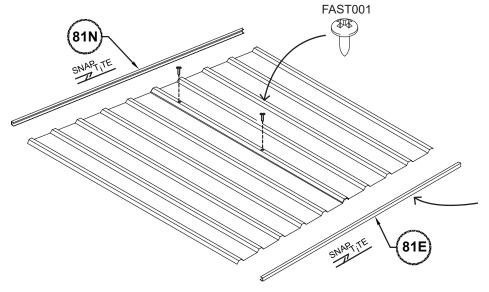


1. Layout and overlap the two sheets by one rib as shown.

orientate them so the two rib holes overlap and angled end of the sheets are both to the top.

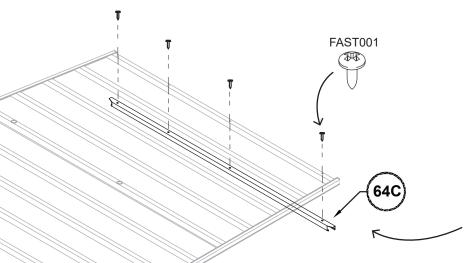


Fasten with 10mm self tapping screws through prepunched sheet-to-sheet holes on overlap.



3. Attach the top and bottom channels using the SNAP-TiTE method.

Make sure you have the short side of the channel to the outside of the sheeting



4. Fasten the 64C channel to the underside of the sheeting using four self tapping screws from above.

Make sure it is orienated as shown below.



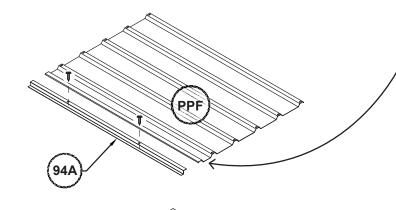
- This completes the left panel -

1.0



1.52mW x 1.52mD x 1.49mH

FRONT PANEL ASSEMBLY



1. Take the PPF sheet and orientate with the 'narrow pan' to the left

Place the 94A jamb with the wider face on top of the sheet.

Make sure the ends are flush and fasten with two 10mm self tapping screws in the two centre holes only.



The 20mm side of the channel will fit into the cut-outs in the 94A jamb

Align the hole in the channels with the end holes in the jamb and fasten.

3. 94B jamb is fit into the ends of the channels. Secure with a longer 20mm self tapping screw at both ends.



4.

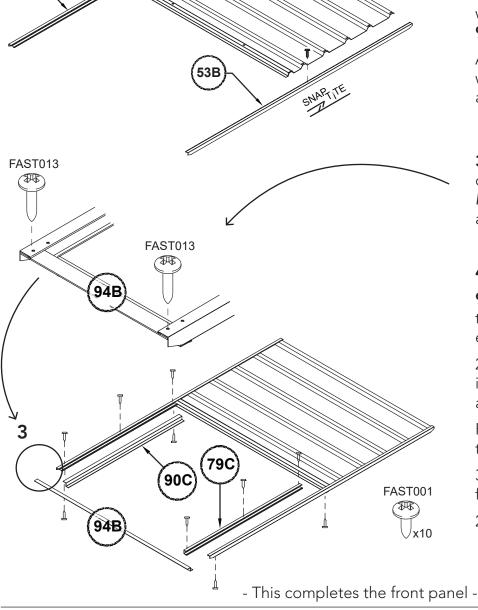
90C jamb is fit inisde the top of the doorway, the cutouts in the ends slot over the side jambs.

20mm side of the **79C** channel is inserted into the bottom channel and shorter side sits on top.

Fasten through aligned holes in the channels:

3x 10mm self tapping screws from outside

2x in the corners from inside.

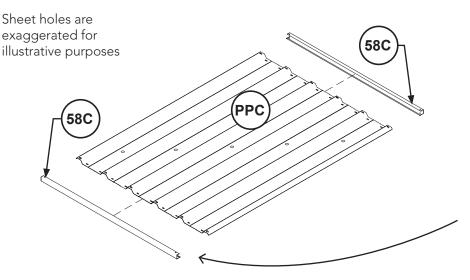


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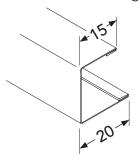
1.52mW x 1.52mD x 1.49mH

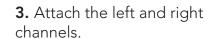
DOOR PANEL ASSEMBLY



- 1. Orientate the PPC sheet as shown.
- **2.** Attach the top and bottom channels using the SNAP-TiTE method.

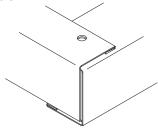
Make sure you have the shorter, 15 mm side of the channel to the outside of the sheeting





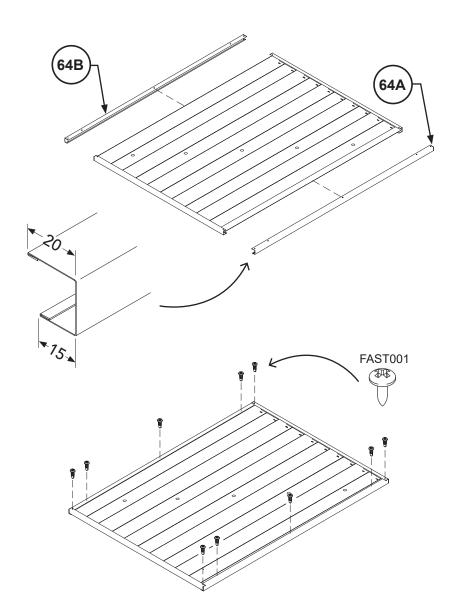
Make sure you have the longer, 20 mm side of the channel to the outside

Insert the 20 mm side of the channel in the top and bottom channels, on top of the sheet and let the bottom side go under.



4. Next, using the channel holes as templates drill into the sheet beneath with the supplied 3mm drill bit.

Next use six self tapping screws FAST001 per side - 10 screws

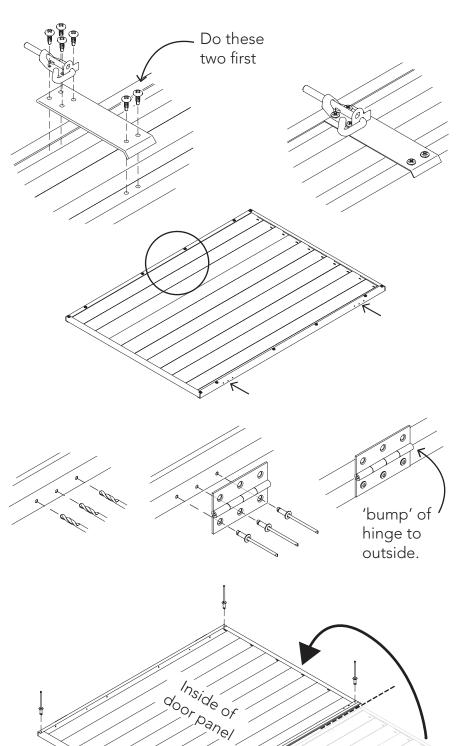




1.52mW x 1.52mD x 1.49mH

DOOR PANEL ASSEMBLY

CONTINUED



5.

Take the **12A** door plate and place it midway up the door panel.

With the 3 mm drill bit make holes in the sheet using the door plate as a template

Fasten plate using the pair of holes shown with two self tapping screws FAST001.

Next align the padbolt with the four remaining holes with four more screws.

6. Let's attach the hinges.

Use the supplied 3 mm drill bit DRILL and go through these existing channel holes into the sheet behind.

Align the hinge FAST012A with these holes.

Use a pop riveter and three FAST009 rivets per hinge.

7. Turn the panel over as shown. Fasten the corners with poprivets FAST009.

Absco Industries

Assembly Instruction Manual

Model: PPCK

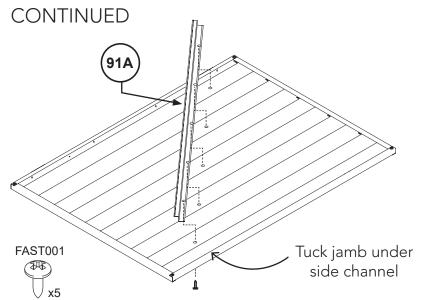
14/6/23

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1.52mW x 1.52mD x 1.49mH

DOOR PANEL ASSEMBLY



8. Now we'll fit the door brace **91A** to the inside of the door.

Orientate it so the face with the holes is to the sheet.

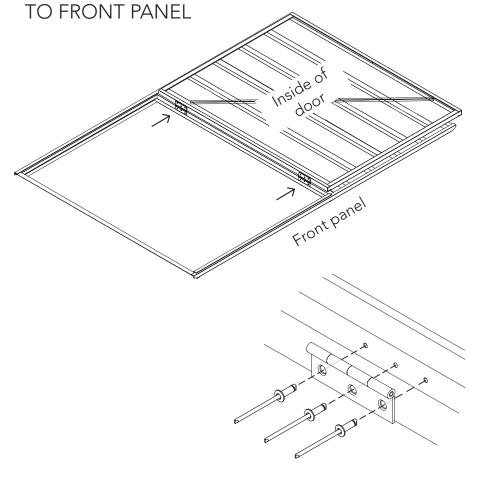
Make sure to tuck one ends of the brace into the side channel that frames the door.

9. Fastening the door brace.

Fasten with five FAST001 self tapping screws from the outside of the panel.

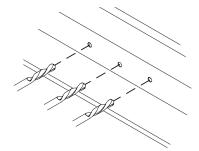
- This completes the door panel -

DOOR CONNECTION



Take the front panel and place it with the door opening on the left as show.

1. Use the supplied 3 mm drill bit DRILL and go through these existing jamb holes and into the sheet behind.



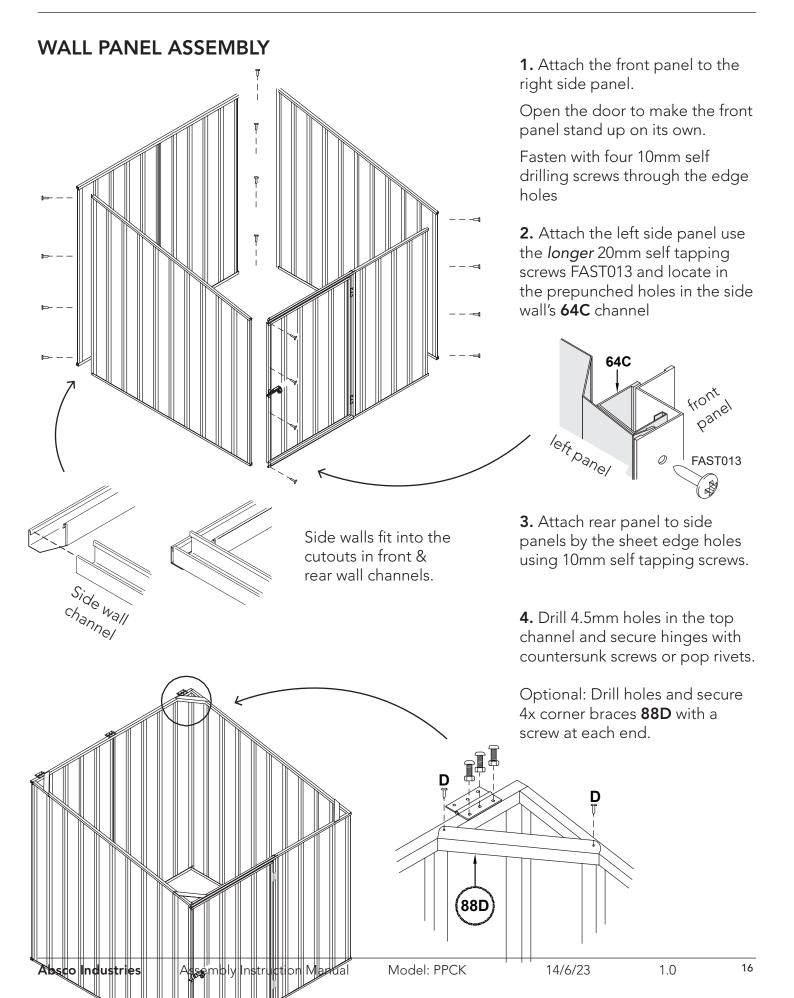
2. Lay the door in the open position so the hinges dangle over their matching holes.

Align and use a pop riveter and three FAST009 rivets per hinge - six rivets total.

- This completes the door panel installation -



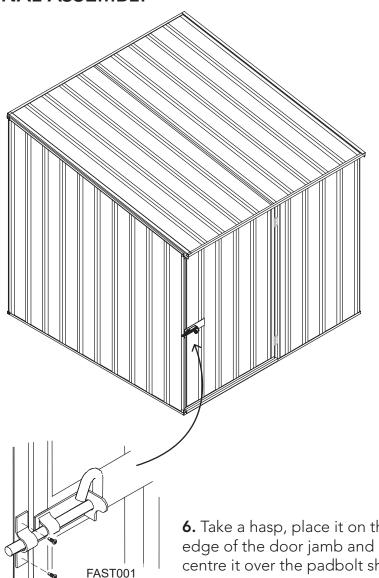
1.52mW x 1.52mD x 1.49mH





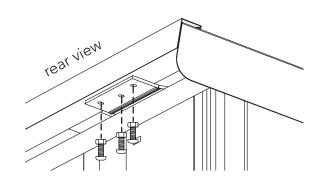
1.52mW x 1.52mD x 1.49mH

FINAL ASSEMBLY

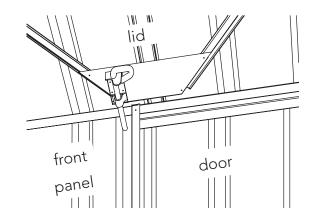


5. Move the lid into position

Drill 4.5mm holes through the channel and sheet then secure with countersunk screws and nuts or pop rivets.



Internal view of lid padbolt and closed door.



6. Take a hasp, place it on the centre it over the padbolt shaft.

Use two self tapping screws FAST001 to secure.

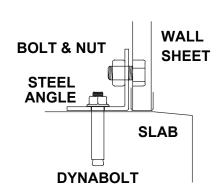
ANCHORING



Each anchor consists of one nut, bolt, dynabolt and steel angle.

Drill a hole into the wall sheet to suit the bolt

Drill a hole into the concrete to suit the dynabolt



1.0

Lifetime Warranty Statement



This warranty against defects is given by:

Absco Industries (ABN: 77 869 708 678) Address: PO Box 119 Acacia Ridge QLD 4110

Ph: 1800 029 701 Fax: 07 3344 1191

Email: admin@absco.com.au

Date of issue: 18 November 2022

Details of Manufacturer's Warranty

This product comes with a Lifetime structural warranty from the date of purchase. This warranty also applies where there are missing or damaged parts identified in the parts list referred to in the instruction kit within the product packaging.

Please ensure that you keep this warranty form in a safe place along with your proof of purchase. You can register your warranty online **http://abscosheds.com.au/warranty-details/** or complete the form on the back of this document and mail it back to Absco, along with a copy of your proof of purchase.

The benefits of this warranty are in addition to your rights under the Australian Consumer Law (ACL) and in particular, the guarantees implied under the ACL and any other rights and remedies of the consumer under a similar law in relation to the goods and services to which this warranty relates.

Process of claiming warranty:

To make a claim under the warranty within the warranty period, you will need to contact the manufacturer directly by phone or email:

Contact Number: 1800 029 701

Contact Email: admin@absco.com.au

You will be required to produce proof of purchase (this is at discretion of the manufacturer) at the time of the claim.

The manufacturer bears the cost of replacing the products or spare parts or repairing the products and reasonable direct expenses of claiming under this warranty:

Where parts are replaced, the manufacturer will bear the cost of sending the spare part and will endeavour to deliver it to the customer's nearest reseller within 20 working days for the customer to pick up. At such time the customer may be required to return the alleged faulty parts.

Where assessment is required in case of replacing or repairing the product, the manufacturer will appoint an assessor within 10 working days to identify the alleged defect. The manufacturer will bear the repair costs by appointing a local tradesman. The manufacturer may choose to replace the product if the repair or the cost of repair is not feasible. The replacement product will be available for collection from the nearest reseller within 20 working days. The customer will bear the cost of assembly for the replacement product.

IMPORTANT

1. Manufacturer's Disclosure

This warranty against defects shall not apply in the following situations:

- A) Where the product is not assembled in accordance with the instructions provided in the product kit;
- B) Where the product is used to store corrosive materials such as fertilizer, chlorine etc;
- C) The warranty does NOT cover damage caused by storms, wind, rain, snow or poor foundations;
- D) This warranty does not apply to surface deterioration of panels caused by 'Swarf' (Tiny particles of steel debris left from cutting, grinding or drilling operations) that has not been removed after building construction.
- E) This warranty does not apply to ABSCO products installed in severe coastal, Industrial, or other highly corrosive environments. The warranty does not apply to fasteners (screws, nuts, bolts, rivets, hasps, or bolts).

2. Notes

This product is weatherproof to a certain level; however driving windy rain may cause the product to leak. Condensation may also occur in some weather conditions such as extreme heat or cold. The product should only be used for storing items such as gardening equipment and should not be used for articles that may be prone to damage if they come into contact with moisture.

3. Major Defects

If the manufacturer is satisfied that the defect is a major defect, the purchase price may be refunded in lieu of providing a replacement product or repairing the product.

This warranty is provided in addition to other rights and remedies you have under law: Our goods come with guarantees which cannot be excluded under the Australian Consumer Law. You are entitled to replacement or refund for a major failure and to compensation for other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure.

If you do not wish to register your warranty online, complete the below form and email, fax or post this form back to Absco, along with a copy of your proof of purchase.

NAME:		
STREET ADDRESS:	POSTAL / ZIP CODE:	
STATE / CITY / PROVINCE / REGION:		
COUNTRY:		
SHED TYPE/CODE:		
ORDER NO:		
DATE OF PURCHASE:		
EMAIL ADDRESS:		
DATE REGISTERED:		